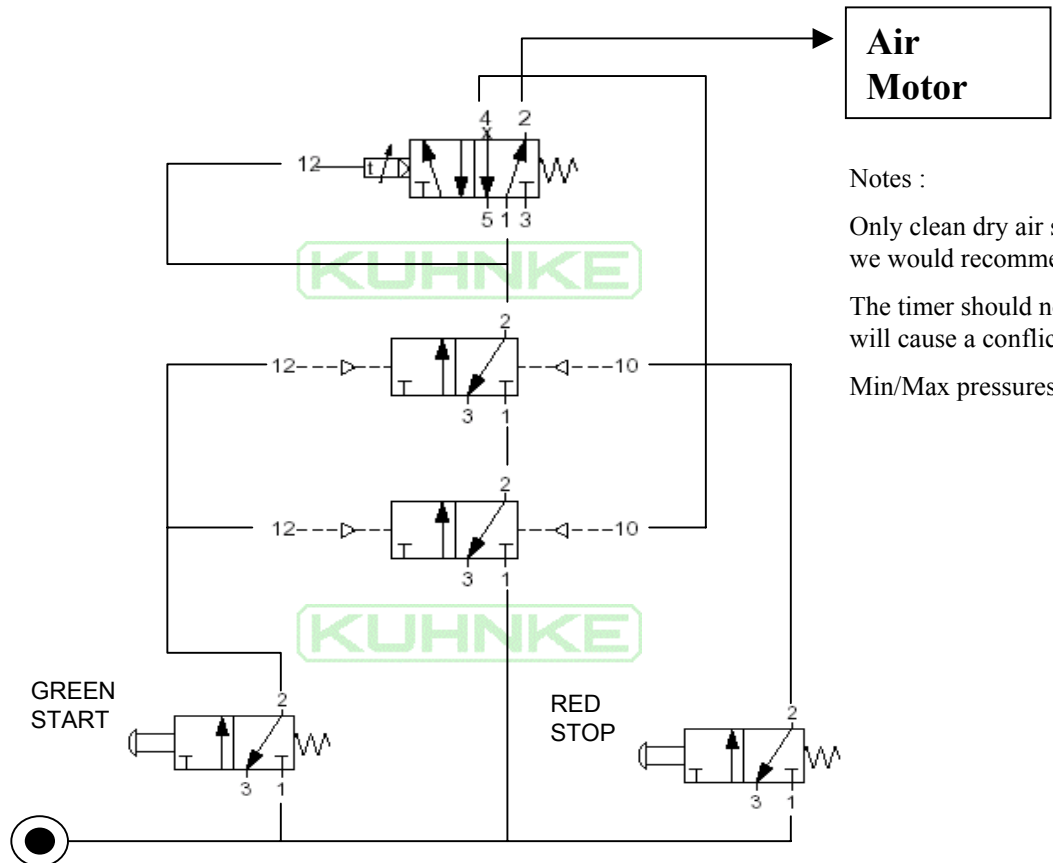


# Single shot timer circuit for air on timing with start/stop buttons



**Air Motor**

Notes :

Only clean dry air should be used for this timing circuit we would recommend a 5 micron filter.

The timer should not be adjusted while operating as this will cause a conflict with the internal mechanism.

Min/Max pressures for this circuit are 1.2-10 bar.

This timer circuit will start timing the air on cycle when the start button is depressed and stop automatically when the desired time has elapsed. The stop button will interrupt the timing cycle and reset the timer to a start position. To begin timing once again the start button should be depressed.

H.Kuhnke Limited, Unit 21, Abbey Enterprise Centre, Premier Way, Romsey, Hampshire, SO51 9AQ

Author Rob Dunn 31<sup>st</sup> January 2003

Tel 01794 514445 Fax 01794 513514

PARTS LIST			
1	1	54.024	3-100 minutes kuax timer M5 ports (pages 5-38/39)
2	1	76.022.62.21	Push button valve 3/2 N/C G1/8 ports green (page 2-39)
3	1	76.022.61.21	Push button valve 3/2 N/C G1/8 ports red (page 2-38)
4	2	76.022.71.22	Double pilot valve 3/2 G1/8 ports (page 3-26)



IMPULSES FOR AUTOMATION